Evidence of Performance

Air permeability, Watertightness, Resistance to wind load,

Test Report No 16-002077-PR03 (PB-C01-02-en-01)

Client	ALUMINCO S.A. Megali Rahi 32011 Inofita Viotias Greece
Product	Single leaf external pedestrian doorset
Designation	System designation: AL450
Performance-relevant product details	Material: Aluminium profiles with thermal break Seals/gaskets: External rebate seal: EA410-408M, EPDM, 3-sided, Internal rebate seal: EA410-408M, EPDM, 4-sided Centre Seal: EA450-411M, EPDM, 4-sided Hardware doorset: UO905.02SI, KFV 8100 C.E (20/35-85-8 mm) / Siegenia-Aubi KG Hinges: UO220-1GSA, C.E / Siegenia-Aubi KG (details are given in description of test specimen)
Overall dimensions	1,000 mm x 2,200 mm

 $(W \times H)$ Closed condition Closed, locked and secured Main lock, auxiliary lock and deadbolts Special features The test sequence was changed by clients requirements

Results

Air permeability according to EN 12207:2016-12

Class 3

Watertightness according to EN 12208:1999-11



Class 6A

Resistance to wind load according to EN 12210:2016-03



ift Rosenheim 28.02.2017

Thomas Stefan, Dipl.-Ing. (FH) Head of Testing Department **Construction Product Testing**

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Franz Gruber Operating Testing Officer Construction Product Testing





Basis EN 14351-1:2006+A2:2016

Test standard/s: EN 1026:2016-03 EN 1027:2016-03 EN 12211:2016-03 Correspond/s to the national standard/s (e.g. DIN EN)

Representation



Instructions for use

The manufacturer is allowed to use the results obtained for preparing a Declaration of Performance in accordance with the Construction Products Regulation 305/2011/EC. Observe the specifications set out by the applicable product standard.

Validity

The data and results refer solely to the tested and described specimen. Classification remains valid as long as the product and the above basis remain unchanged. The results can be extrapolated under the manufacturer's own liability subject to observance of the relevant specifications set out by the applicable product standard. This test/evaluation does not allow any statement to be made on any further characteristics regarding performance and quality of the construction presented; in particular the effects of weather-. ing and ageing were not taken into account.

Notes on publication

The ift-Guidance Sheet "Advertising with ift test documents" applies. The cover sheet can be used as an abstract.

The report contains a total of 27 pages. Centre

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